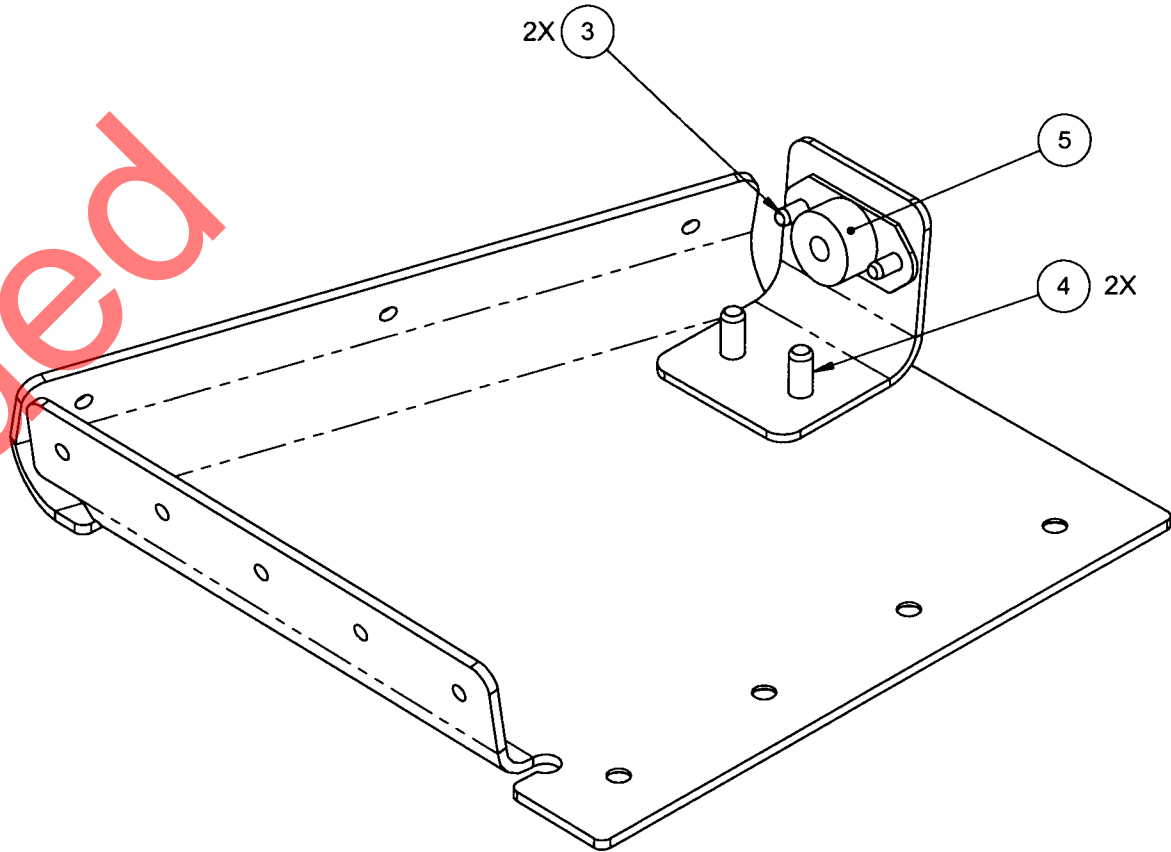
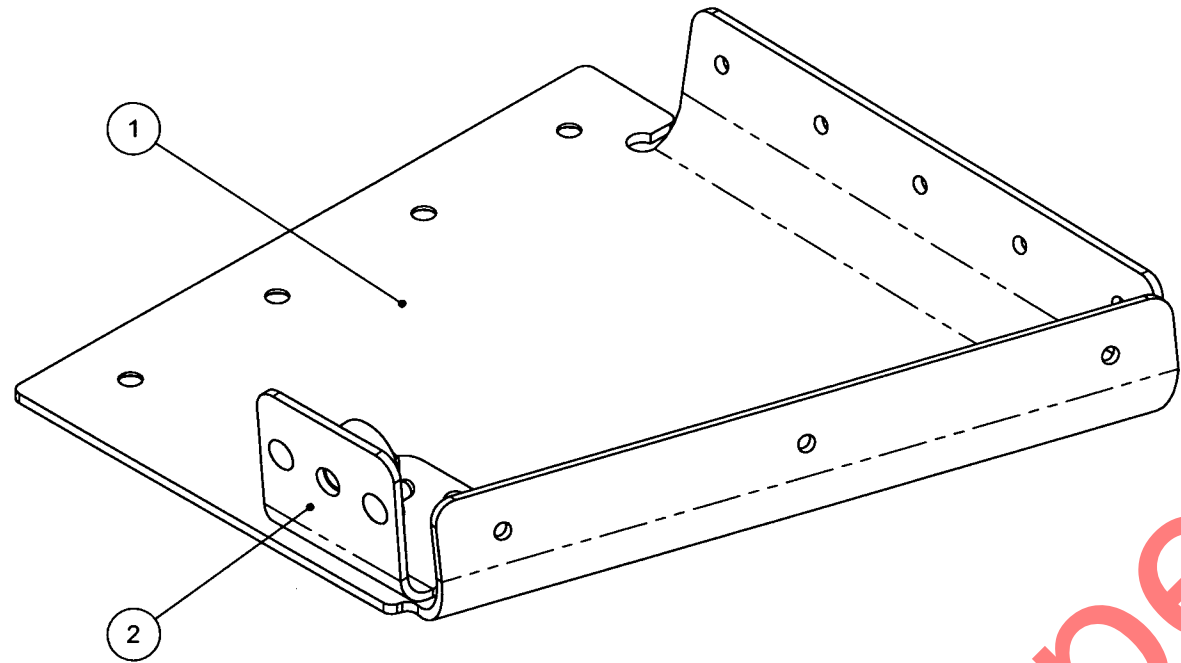


ITEM	QTY -041	P/N	DESCRIPTION
	X	D4478-041	INTERCOSTAL 1 ASSY (LOWER DOOR)
1	1	D4478-1	INTERCOSTAL 1 (LOWER DOOR)
2	1	D4488-3	CLIP
3	2	MS20426AD3-4	RIVET, CSK
4	2	MS20426AD4-6	RIVET, CSK
5	1	MS21059L08	NUTPLATE



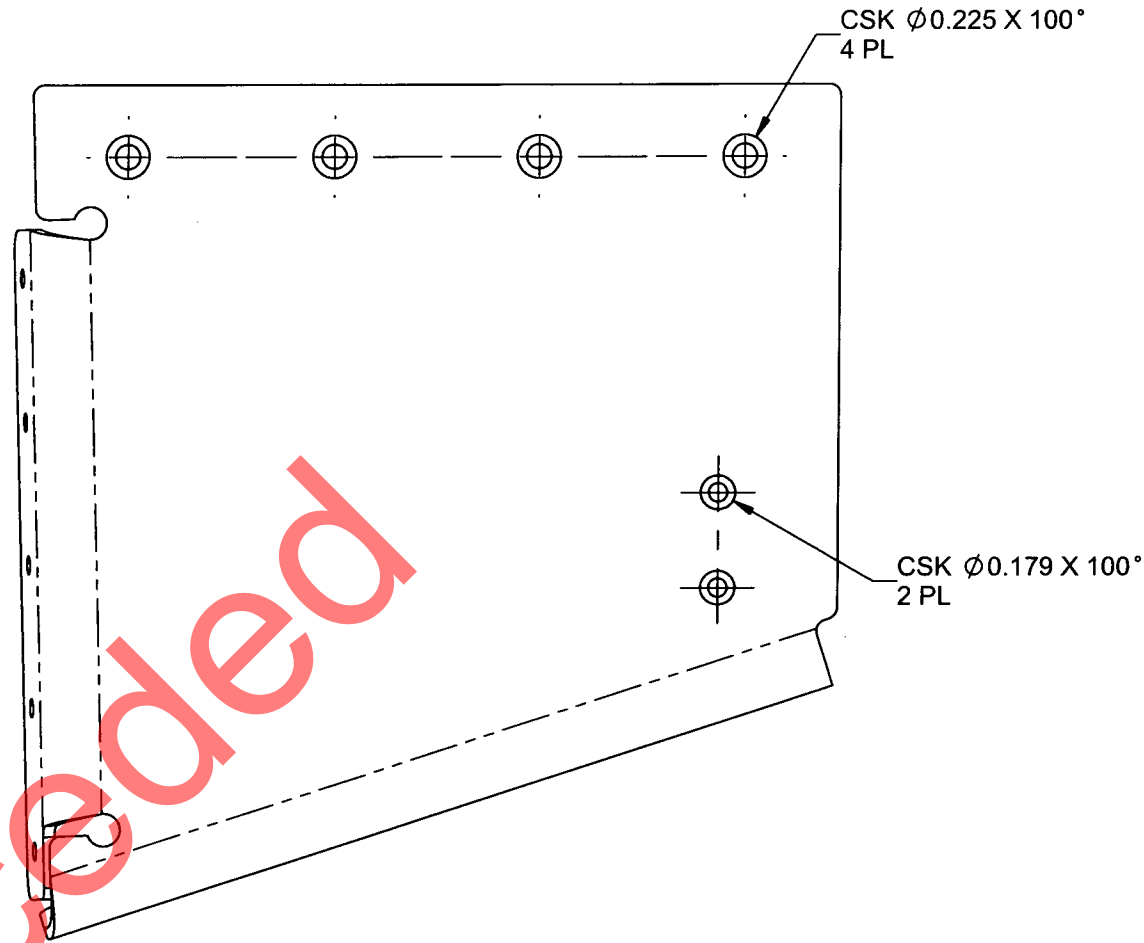
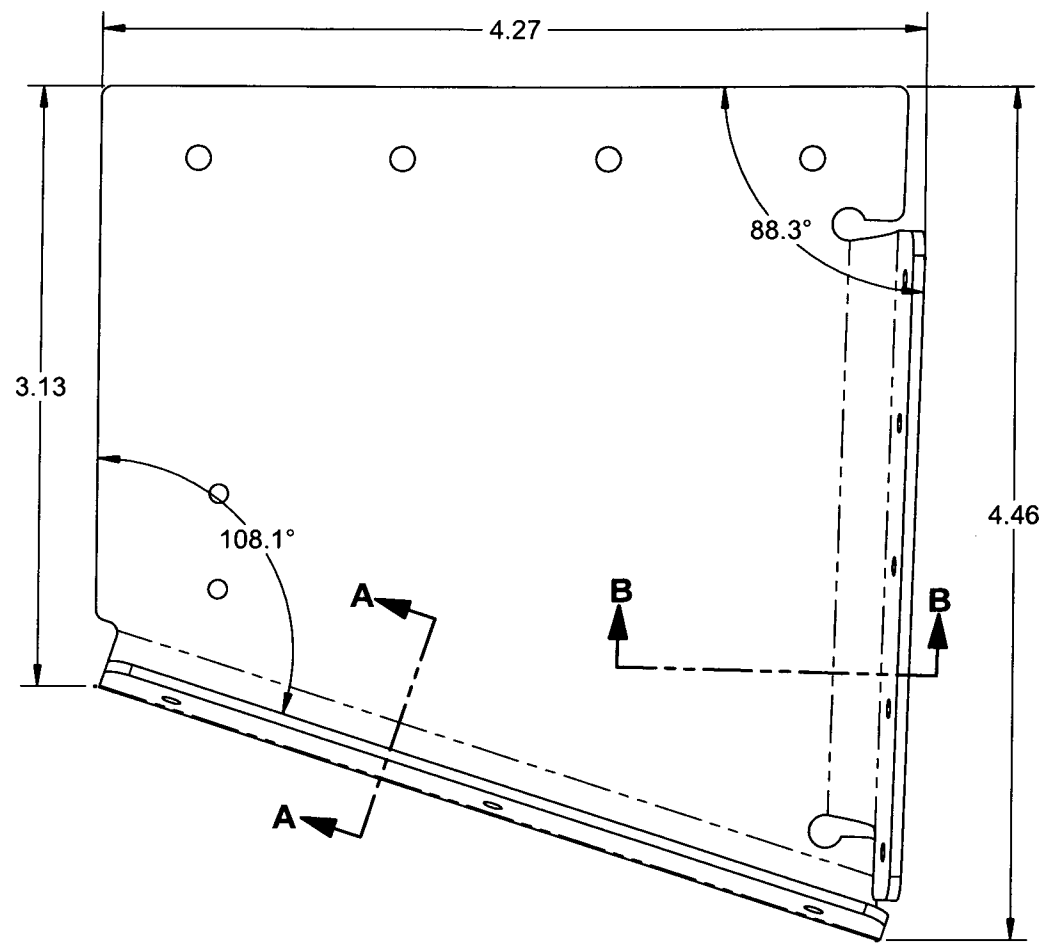
D4478-041 INTERCOSTAL 1 ASSY (LOWER DOOR)

SUPERCEDED BY
ASS 12.03.19

- NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.13 lbs

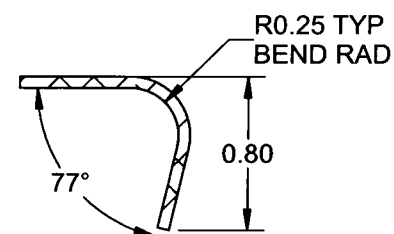
A	NEW ISSUE	AJS	12.03.05
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4478	SHEET 1 OF 3
APPROVED		TITLE	SCALE
DE APPR.		INTERCOSTAL 1 ASSY (LOWER DOOR)	NTS
DATE	12.03.05	COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

8 7 6 5 4 3 2 1

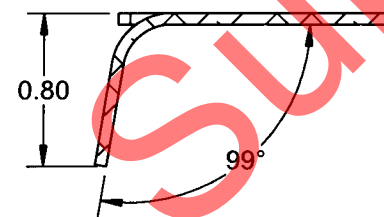


D4478-1 INTERCOSTAL 1 (LOWER DOOR)

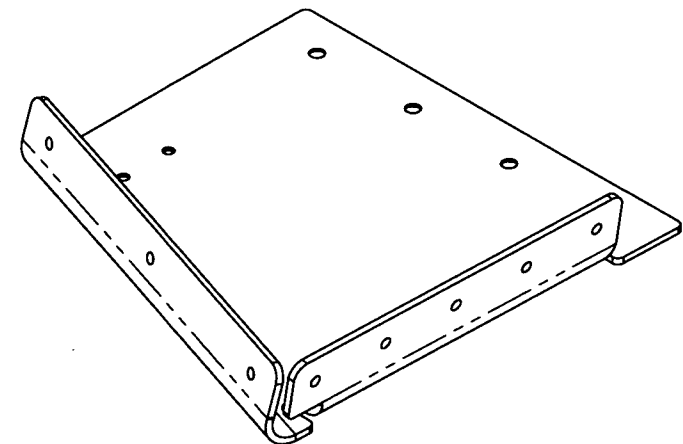
(BOTTOM VIEW SUPPLEMENTAL)



SECTION A-A



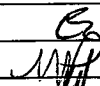
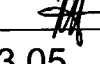
SECTION B-B

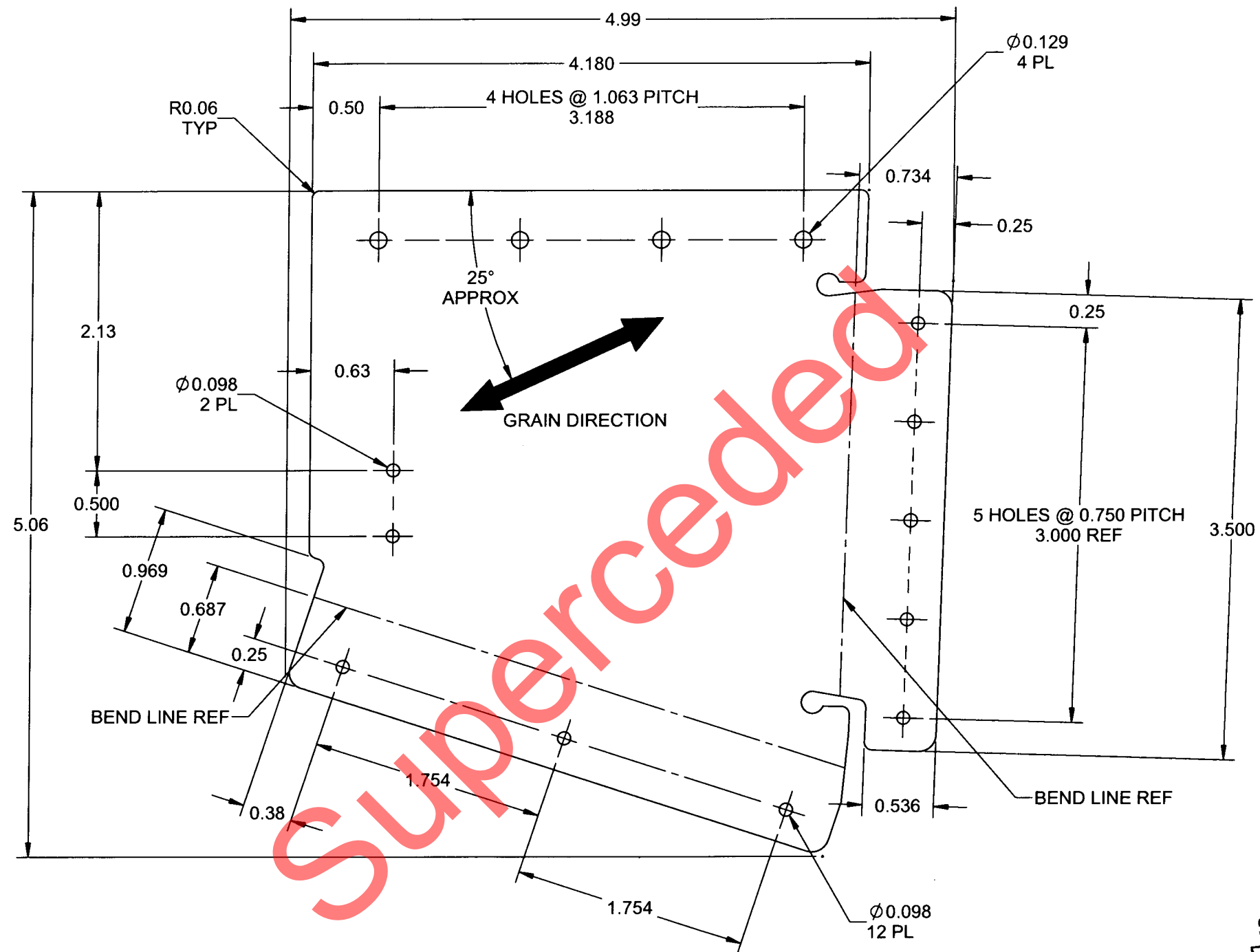


SUPERCEDED BY
ASS.12.03.19

NOTES:

- 1) MATERIAL: MAKE FROM D4478-1F
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.12 lbs

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4478	SHEET 2 OF 3
APPROVED		TITLE	SCALE
DE APPR.		INTERCOSTAL 1 ASSY (LOWER DOOR)	NTS
DATE	12.03.05	COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



D4478-1F INTERCOSTAL 1 (LOWER DOOR)
(FLAT PATTERN)

SUPERCEDED BY
AS 12.03.19

NOTES:

- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.063 THICK
PER AMS 4025 OR AMS 4027 OR ASTM B209
REF M6061T6S.063
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.12 lbs
- 8) ALL NON DIMENSIONED FEATURES PER DRAWING FILES "D4478-1F-REVA.DXF"

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4478	SHEET 3 OF 3
APPROVED		TITLE	SCALE
DE APPR.		INTERCOSTAL 1 ASSY (LOWER DOOR)	NTS
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